

Work Order ID: 76884

Tuesday, November 22, 2011 3:13:49 PM

Item ID: D3468-3

Accept

Revision ID:

Item Name: Large Seal Strip

Start Date: 11/22/2011 Start Qty: 2.00

2

Required Date: 11/23/2011 Req'd Qty: 2.00

2

Reference:

Approvals: Process Plan: *MF*

Date: 11-11-23

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3468

Rev A

100

100

Waterjet

FLOW WATER JET

0.00

11-11-23

FLOW CNC Waterjet

Memo

0.00

110

QC2- Inspect parts off machine FAI/FAIB

0.00

11-11-22

110

QC

Quality Control

Memo

0.00

120

QC8- Inspect parts - second check

0.00

Sulwiz

120

QC

Quality Control

Memo

0.00

T4

11-11-23

76884

N900040100

Setup

Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Ship today

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Item ID: D3468-3

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Large Seal Strip

Stop

NS2Start Date: 11/22/2011 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 11/23/2011 Req'd Qty: 2.00 ***2***

Customer:

Reference:

| | | | | | | | |
|------------|---------------|-------|----------|-------|-----|-------|--------------|
| Approvals: | Process Plan: | Date: | Tooling: | Date: | Run | Start | *NR1* |
| | | | | | | Stop | *NR2* |

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|---|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|-------------------|
| 130 *130* Packaging Packaging | Identify as per dwg & Stock Location: <u>SS</u> Memo | 0.00 0.00 | | | | | | | <u>11/23/2011</u> |

| | | |
|--|---|--------------|
| 140 *140* QC Quality Control | QC21- Final Inspection - Work Order Release Memo | 0.00 0.00 |
|--|---|--------------|



Picklist Print

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Work Order ID: 76884

Parent Item: D3468-3

Start Date: 11/22/2011

Required Date: 11/23/2011

Parent Item Name: Large Seal Strip

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev: A New Issue 06-02-06 JLM
IPP Rev:A Now On Waterjet 07-09-14 JLM Verified By:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|-----------|
| MSIL60S.125 high temp. silicone sheet .125 | | Purchased | No | | | 100 | sf | 12.0000 | 0.4178 | 0.8795789 | | | 811-11-03 |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| MAT052 | 12 | |
| 110311 | 12 | 110311 |

4

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|--|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| | | |
|-------------------------------|--------------|-------------|
| DART AEROSPACE LTD | Work Order: | 76884 |
| Description: Large Seal Strip | Part Number: | D3468-3 |
| Inspection Dwg: D3468 Rev: A | | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

| | | |
|-----------------------|----------------------|-----------------------|
| Measured by: <u>B</u> | Audited by: <u>S</u> | Preliminary Approval: |
| Date: <u>11-11-23</u> | Date: <u>Wulu23</u> | Date: |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------|------------|----------|
| A | 10.10.25 | New Issue | KJ | AA |

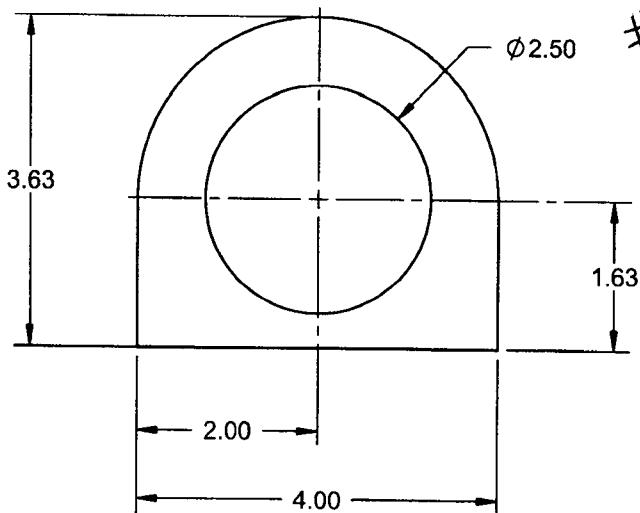


| | | | | |
|----------------------|-----------------------|---|--------------|--------------|
| DESIGN <i>BS</i> | DRAWN BY <i>BS</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | | |
| CHECKED <i>ff</i> | APPROVED <i>ff</i> | DRAWING NO. D3468 | REV. A | SHEET 1 OF 2 |
| DATE 05.12.08 | | TITLE SEALS | SCALE 1:2 | |
| A | 05.12.08 | NEW ISSUE | | |

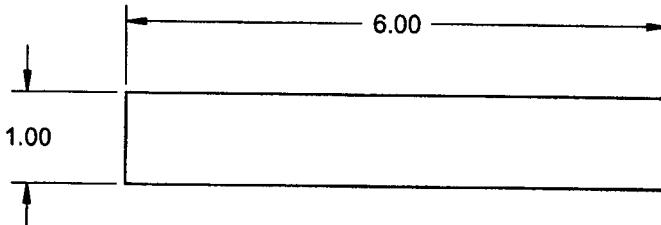
06-04-03

ff

76884



D3468-1 SEAL



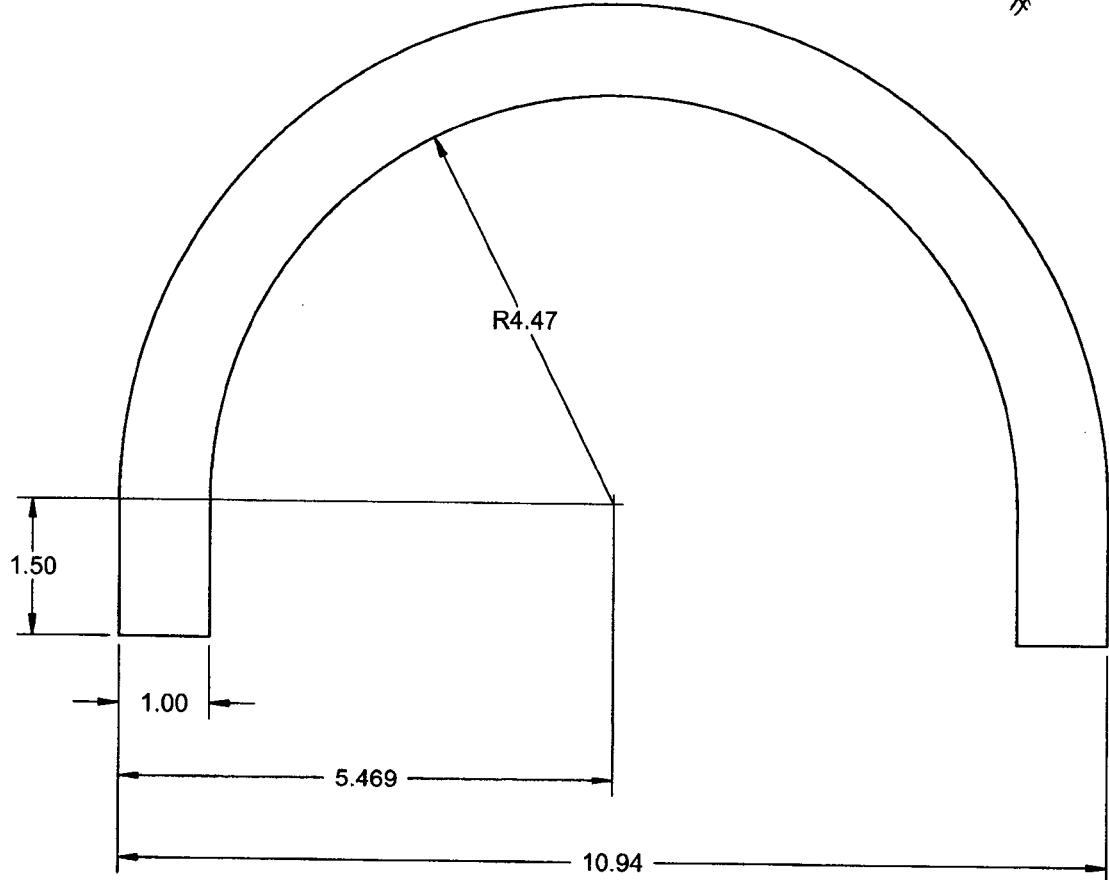
D3468-5 SEAL STRIP

NOTES:

- 1) MATERIAL: RED (OR GRAY) 60 DUROMETER HI-TEMPERATURE SILICONE SHEET, 0.125 THICK (REF. DART SPEC. M-SIL60-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

DART

| | | | |
|---------------------|----------------------|--|------------------------|
| DESIGN <i>B</i> | DRAWN BY <i>B</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>H</i> | APPROVED <i>H</i> | DRAWING NO. D3468 | REV. A SHEET 2 OF 2 |
| DATE 05.12.08 | TITLE SEALS | SCALE 1:2 | <i># 76884</i> |

06-04-03**D3468-3 LARGE SEAL STRIP****NOTES:**

- 1) MATERIAL: RED (OR GRAY) 60 DUROMETER HI-TEMPERATURE SILICONE SHEET, 0.125 THICK (REF. DART SPEC. M-SIL60-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010